RC-577

All-Acrylic Core-Shell Impact Modifier

TECHNICAL DATA SHEET **TDS | RC Polymer Solutions**

Product Description

RC-577 is a core-shell impact modifier for engineering-plastics applications. It has an acrylic rubber core with an MMA-based grafted shell.

Key feature: Ambient- and low-temperature impact performance. **Applications in source:** PC; PVC; ABS (secondary).

Typical PC Application Performance

Reference test formulation: PC / impact modifier / PETS / antioxidant 1010 = 95 / 5 / 0.2 / 0.2 (parts).

Property	Test method / condition	Unit	RC-577
Notched Izod impact, 23°C	ASTM D256	J/m	741
Notched Izod impact, -30°C	ASTM D256	J/m	628
Notched Izod impact, -40°C	ASTM D256	J/m	338
Tensile strength	ASTM D638, 50 mm/min	MPa	65.9
Elongation at break	ASTM D638, 50 mm/min	%	126.8
Flexural strength	ASTM D790, 2 mm/min	MPa	93.2
Flexural modulus	ASTM D790, 2 mm/min	Not stated	2552
Melt flow rate, 300°C / 1.2 kg	ASTM D1238	g/10 min	12.92
Gloss, 60°	—	GU	101
Natural color L*	—	—	94.23
Natural color a*	—	—	-0.05
Natural color b*	—	—	1.58
Yellowness index	D1925	—	3.01
1% black masterbatch L*	—	—	28.83
1% black masterbatch a*	—	—	0.18
1% black masterbatch b*	—	—	-0.23

Processing Reference

Twin-screw extrusion	Zones C1–C9: 260–270°C; die: 270°C
Injection molding	Zones T1–T3: 260–280°C

Results are reference measurements from the stated PC formulation and test conditions.

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